

Single Pair Ethernet

CINI4.0 Conference Day – 16/06/2022 - Gent

Arne Verhoeven Dimitri De Schuyter Mathieu Troch Philippe Saey (lecturer)

Outline

- Introduction
 - What is Single Pair Ethernet?
 - Advantages of Single Pair Ethernet
 - Single Pair Ethernet Standards
- SPE: full duplex over one single twisted wire pair How?
- Ethernet frame Signal encoding
- Power over Data Line (PoDL)
- Cabling and Connectors
- Ethernet Advanced Physical Layer (APL)
- Conclusion





From 2 pair 100 Mbps (e.g. PROFINET)

To 4 pair 1000 Mbps (1 Gbps, difficult confection)

To 1 pair 10 – 100 - 1000 Mbps







Single Pair Ethernet (SPE) provides full duplex transmission (and power delivery) over a single balanced twisted wire pair











- SPE affects only the physical layer
 - Just like optical fiber, WiFi...
- Layers 2-7 remain unchanged

802.3 Standard Ethernet

Application	 End User layer HTTP, FTP, IRC, SSH, DNS
Presentation	 Syntax layer SSL, SSH, IMAP, FTP, MPEG, JPEG
Session	 Synch & send to port API's, Sockets, WinSock
Transport	End-to-end connectionsTCP, UDP
Network	PacketsIP, ICMP, IPSec, IGMP
Data Link	FramesEthernet, PPP, Switch, Bridge
Physical	 Physical structure Coax, Fiber, Wireless, Hubs, Repeaters

SPE Specific



Advantages of Single Pair Ethernet

- Smaller connector + reduced footprint
- Lighter, more compact, cheaper and simpler cabling
- Simpler field assembly of connectors
- Power + data over 1 wire pair
- High bandwidth up to 1000 Mbps
- Low bandwidth (10 Mbps) over 1000 m
 - With optional intrinsic safety
 - With optional re-use of existing fieldbus cabling

Implemented in different standards!

SPE (10BASE-T1L) PCB



RJ45 PCB



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Balanced (or differential) signals:

- Unbalanced = referred to the same common ground
- Balanced/differential: e.g. RS485, Ethernet
- Refer to "The Ethernet physical layer revisited" and "Assuring Cabling Infrastructure Readiness - Advanced cable testing for standard and Single Pair Ethernet" and "EMC - Introduction and industrial use cases"

Twisted:

 <> EMI (reduces radiation from the pair, improves rejection of external EMI, reduces crosstalk between neighboring pairs)

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le Pair Ethernet

What is Single Pair Ethernet? Reduction of inductive coupling



Without twisted pair: Magnetic field induces a current → The two currents strengthen each other



Twisted pair cable

Magnetic field
Induced noise current

Twisted pair: Magnetic field induces a current → Currents from 2 loops neutralise each other Balanced (or differential) signals:

- Unbalanced = referred to the same common ground
- Balanced/differential: e.g. RS485, Ethernet
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Twisted:

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Full duplex:

09:50:15

- TX/RX possible at the same time
- Your PROFINET cable has 4 wires, 2 wire pairs: TX and RX are nicely separated!
- Measurement on 65 m PN cable, voltage signals on TX and RX at switch and IO-Device sides:
 - Always signals on both wire pairs! (Unlike e.g. RS232c or RS485)
 - Attenuation of the voltage levels: at one end, and only 65 m
- Refer to "The Ethernet physical layer revisited"





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 levels: at one end, and only 65 m
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- Single Pair Ethernet (SPE) provides full duplex transmission (and power delivery) over a single balanced twisted wire pair
- Interpretation Challenges:
 - Balanced
 - Twisted
 - Full duplex
 - Over one wire pair?
 - Signals
 - Power

Over one wire pair ???

- Superposition of signals as these are always present
- Large one from the "near end" superimposes on the small one coming from the "far end"
- Some types of SPE cable are a 1000 m long ... up to 60 dB less signal (depending on the frequency)
- We see on both sides reflections ("echo") because of small changes in characteristic impedance along the way (passive connections, different cable types, ageing and wear, ...)
- We pick up disturbances along the way
- And ... PoE requires 4 wires ...

Background: reflection – RS485 example

Open line $(R_t > Z_o)$



Reflection coefficient

• The way how a signal will be reflected can be calculated by the reflection coefficient:

$$\Gamma = \frac{Z_L - Z_S}{Z_L + Z_S}$$

• For short circuited lines:

A reflection coefficient of -1 = total and negative reflection

• For open lines:

A reflection coefficient of +1 = total and positive reflection

$$\Gamma = \frac{\infty \Omega - 150 \Omega}{\infty \Omega + 150 \Omega} = 1$$

 $\frac{0 \ \Omega - 150 \ \Omega}{2} = -1$



SPE Standards in short





SPE Standards - Properties

	10BASE-T1S	10BASE-T1L	100BASE-T1	1000BASE-T1
Standard	802.3cg-2019	802.3cg-2019	ISO/IEC/IEEE 8802- 3:2017/Amd 1-2017	ISO/IEC/IEEE 8802- 3:2017/Amd 4-2017
Duplex type	Half duplex	Full duplex	Full duplex	Full duplex
Max. unshielded cable length (m)	15 (point-to-point) 25 (multidrop)	/	15	15
Max. shielded cable length (m)	15 (point-to-point) 25 (multidrop)	1000	40	40
Max peak-to-peak voltage level of transceiver (V)	1	1, 2.4	2.2	1.3
PoDL	Point-to-point: Yes Multidrop: in progress	Yes	Yes	Yes
Extra features	Multidrop	Ethernet-APL with intrinsic safety for process industry		

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- SPE affects only the physical layer
 - Just like optical fiber, WiFi...
- Layers 2-7 remain unchanged
- PHY interfaces with data link "MAC" layer using the standardized Media Independent Interface (MII) => also here reuse of (part of) the existing electronic design



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SPE: full duplex over one single twisted wire pair Interfacing SPE PHY with standard 802.3 MAC





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- Both transmitters send simultaneously → signals are superimposed on cable
- PHY must separate transmitted and received signal → hybrid circuit







- But... impedance mismatches exist → part of transmitted signal reflected: "echo"
- Echo can not be interpreted as a received signal from partner PHY → **Removed by Echo Canceller** (signals drawn only on Master side)



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• How do 100BASE-T1 signals look like?





- Surprise: it's nothing new ...
- Your 1 Gbps Ethernet uses ... SPE signaling
- Use all four pairs with full-duplex transmission on each pair. (Requires hybrid.)

1000BASE-T uses DSP-based adaptive filtering to cancel the effects of echo, crosstalk and noise





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The Ethernet Frame

- Ethernet frame remains the same, except preamble and Inter Frame Gap (IFG)
 - Start- and end-of-stream delimiter added (SSD and ESD)

Also in e.g. PRP redundancy and "in the wireless phase" in WiFi you get a header/trailer: invisible for end user



Start-of-Stream Delimiter (SSD)

- Replaces first x bits of preamble
 - 10BASE-T1L: 16 bits
 - 100BASE-T1: 9 bits
 - 1000BASE-T1: 9 bits

End-of-Stream Delimiter (ESD)

- Replaces first y bits of IFG
 - 10BASE-T1L: 16 bits
 - 100BASE-T1: 9 bits
 - 1000BASE-T1: 9 bits

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100BASE-T1 Signal Encoding

- Different standards = different physical signals
- But... they share common encoding principles (except 10BASE-T1S)



100BASE-T1 and 1000BASE-T1



750 MBd = 1.125 GBd raw before FEC, encoding and OAM



100BASE-T1 PCS



Figure 4.29 Example for elements of a 100BASE-T1/OABR PCS receiver.



100BASE-T1 – 4bit/3bit Encoding

- Data stream from MAC layer \rightarrow 4-bit nibbles at 25 MHz
- Convert to 3-bit blocks at 33,3 MHz





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100BASE-T1 Scrambling

- Data stream scrambled using a pseudo-random code
- Prevent loss of synchronization between PHYs
- Spread transmit power over frequency band
- Reduces DC portion of signal
- Reduces electromagnetic interference
- Reduces radiated emissions



Scrambler function





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100BASE-T1 - 3bit/2ternary encoding

- Ternary = 3-level value (-1, 0, 1)
- 3-bit blocks coded into 2 ternaries 9 possibilities
- Coding table dependent on PHY status

Table 96-2-Data symbols when tx_mode=SEND_N

Sd _n [2:0]	TA _n	TB _n
000	-1	-1
001	-1	0
010	-1	1
011	0	-1
Used for SSD/ESD	0	0
100	0	1
101	1	-1
110	1	0
111	1	1



Encoding example

3B	001	100	111
2T	-1, 0	0, 1	1, 1

TI: 100BASE-T1 Ethernet: the evolution of automotive networking



PAM3-Modulation

- 3-level Pulse Amplitude Modulation (PAM3)
 - 3 amplitude levels (Ternary) \rightarrow -1, 0, 1
- Transmitted at 66,6 MHz, 1 ternary every 15 ns
- Full duplex transmission \rightarrow 2 PAM3 signals superimposed on cable



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PAM3-Modulation





PAM3-Modulation

• 100BASE-T1 has a reduced frequency content compared to 100BASE-TX





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10BASE-T1L Encoding

- 2 Amplitude options: 1 V_{ptp} and 2.4 V_{ptp}
- Max cable length: 1000 m
- Encoding systems
 - Scrambling, Disparity handling, 4B3T, PAM3



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10BASE-T1L Physical signal

- Disparity = difference between transmitted "+1" and "-1" symbols
- Disparity handling

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- Goal \rightarrow Achieve DC-free PAM3 transmission = DC-free 4B3T coding
- How \rightarrow Change 4B3T coding table based on disparity

10BASE-T1L Disparity handling

• Default disparity = 2



- 4B3T Coding 00+ +-+ -+-
 - Resulting disparity = 3

	*								
	Sd _n [3:0]	Disparity	y = 1	Disparity =	= 2 /	Disparity = 3		Disparity =	- 4
		Ternary	Disparity	Ternary	Disparity	Ternary	Disparity	Ternary	Disparity
		Triplet	Change	Triplet	Change	Triplet	Change	Triplet	Change
	0000	+0+	2	0-0	-1	0-0	-1	0-0	-1
ſ	0001	0-+	0	0-+	0	0-+	0	0-+	0
	0010	+-0	0	+-0	0	+-0	0	+-0	0
→	0011	00+	1	00+	1	00+	1	0	-2
	0100	-+0	0	-+0	0	-+0	0	-+0	0
	0101	0++	2	-00	-1	-00	-1	-00	-1
ſ	0110	-++	1	-++	1	+	-1	+	-1
	0111	-0+	0	-0+	0	-0+	0	-0+	0
Γ	1000	+00	1	+00	1	+00	1	0	-2
→	1001	+-+	1	+-+	1	+-+	1		-3
	1010	++-	1	++-	1	+	-1	+	-1
Γ	1011	+0-	0	+0-	0	+0-	0	+0-	0
→	1100	+++	3	-+-	-1	-+-	-1	-+-	-1
Ī	1101	0+0	1	0+0	1	0+0	1	-0-	-2
	1110	0+-	0	0+-	0	0+-	0	0+-	0
ſ	1111	++0	2	00-	-1	00-	-1	00-	-1

Default

4B3T Coding based on disparity

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10BASE-T1L Scrambler

$$g_M(x) = 1 + x^{13} + x^{33}$$
$$g_S(x) = 1 + x^{20} + x^{33}$$

Side-stream scrambler employed by the MASTER PHY



Side-stream scrambler employed by the SLAVE PHY





10BASE-T1L Transmit Symbol Generation Block Diagram





37 https://www.ieee802.org/3/cg/public/Sept2017/Graber_3cg//1/a@_09/far@ndfe Day 16/06/2022- Single Pair Ethernet

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PoE and PoDL Principles

2 Types of devices

- Load: Powered Device PD
- Source: Power Sourcing Equipment PSE
- Power over Ethernet (PoE)
 - PSE and PD connected through transformer center taps
 - 44-57 V
 - Max. 25,5 W* (802.3at, 4-wire cabling)



• SPE – Power over Data Line (PoDL)

- PSE and PD Connected through highpass/lowpass band splitting network
- 12, 24, 48 V
- Max. 50 W (802.3bu)



"A Quick Walk Around the Block with PoDL", D. Dwelly. IEEE P802.3bu Power over Data Lines Tutorial

- November 2015 IEEE 802.3 Plenary



PoDL power classes (802.3bu)

	12 Unreg PS	V ulated SE	12 Regu PS	V lated SE	24 Unreg PS	V ulated SE	24 Regu PS	V lated SE	48 Regu PS	V lated SE
Class	0	1	2	3	4	5	6	7	8	9
$V_{PSE(max)}(V)$	18	18	18	18	36	36	36	36	60	60
$V_{PSE_{OC(min)}}(V)$	6	6	14.4	14.4	12	12	26	26	48	48
$V_{PSE(min)}(V)$	5.6	5.77	14.4	14.4	11.7	11.7	26	26	48	48
I _{PI(max)} (mA)	101	227	249	417	97	339	215	461	735	1360
P _{Class(min)} (W)	0.566	1.31	3.59	6.79	1.14	3.97	5.59	12	35.3	65.3
$V_{PD(min)}(V)$	4.94	4.41	12	10.6	10.3	8.86	23.3	21.7	40.8	36.7
P _{PD(max)} (W)	0.5	1	3	5	1	3	5	10	30	50

 $V_{PSE(max)} \rightarrow Maximum$ allowed voltage at the PSE PI over the full range of operating conditions

 $V_{PSE_OC(min)} \rightarrow Minimum allowed open circuit voltage measured at the PSE PI$

 $I_{Pl(max)} \rightarrow Maximum$ current flowing at the PSE and PD PIs except during inrush or an overload condition

 $P_{Class(min)} \rightarrow Minimum$ average available output power at the PSE PI

 $P_{PD(max)} \rightarrow Maximum$ average available power at the PD PI

Extended SPE power classes for 10BASE-T1L (802.3cg) Also refer to the APL lecture

Class	10	11	12	13	14	15
V _{PSE(max)} (V)	30	30	30	58	58	58
$V_{PSE_OC(min)}(V)$	20	20	20	50	50	50
V _{PSE(min)} (V)	20	20	20	50	50	50
I _{PI(max)} (mA)	92	240	632	231	600	1579
P _{Class(min)} (W)	1.85	4.8	12.63	11.54	30	79
V _{PD(min)} (V)	14	14	14	35	35	35
P _{PD(max)} (W)	1.23	3.2	8.4	7.7	20	52

 $V_{PSE(max)} \rightarrow Maximum$ allowed voltage at the PSE PI over the full range of operating conditions

 $V_{PSE OC(min)} \rightarrow Minimum$ allowed open circuit voltage measured at the PSE PI

 $I_{PI(max)} \rightarrow Maximum current flowing at the PSE and PD PIs except during inrush or an overload condition$

 $P_{Class(min)} \rightarrow$ Minimum average available output power at the PSE PI

 $P_{PD(max)} \rightarrow$ Maximum average available power at the PD PI

* Single-pair Power over Ethernet (SPoE) use these classes. Refer to Ethernet Alliance.

IEEE802.3cg

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https://ethernetalliance.org/wp-content/uploads/2021/07/EA_TechBrief-SPE-SPoE_FINAL.pdf

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(Industrial) Cabling for Single Pair Ethernet

"The standard makes the impossible possible in terms of utilizing Ethernet for two-wire long-distance communications" (TI ⁽¹⁾)

• 100BASE-T1, 1000BASE-T1

• 40 m

Refer to lecture "Assuring Cabling Infrastructure Readiness -Advanced cable testing for standard and Single Pair Ethernet"

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- Shielded
- Defined in IEC 61156-11 (fixed installation) and IEC 61156-12 (flexible installation)
- 600 MHz bandwidth required
- 100 Ω characteristic impedance

• 10BASE-T1L

- (Minimum) 200 m (1 V_{ptp}), 1000 m (2.4 V_{ptp}) (*TI: 1000 m (1 V_{ptp}), up to 2000 m (2.4 V_{ptp})*)
- Shielded
- 20 MHz bandwidth required
- Cabling requirements fit Fieldbus type A cable (e.g. PROFIBUS PA, Foundation Fieldbus)
- 100 Ω characteristic impedance

Negotiation phase has different requirements ! 100BASE-T1 negotiation Lowest frequency 8 MHz

• (Long) Brownfield cables with high insertion losses around 500 kHz may limit the T1L length

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		Curs1 X Pos (a)		-3.45ms
		-413.52µs		Curs2 X Pos (b)
	<u> </u>	-413.39µs		-3.45ms
		이 만 이 만 이 약 다.		4
	T A A A A A			
			╶╴╏┋╎┕┯┯╡┊┊╘┯┥╎┕┥╎╘┥╎╘┥╶┊┝┯┯┥╶╷┝╤┯╡╶╷┕┯┯╡╶╷╘┯┯┥╶┊╘┥╷┕┯┯┥┊╷┕┯┯	
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	을 넣다는 것 같은 것을 눈가 올랐다.	~ 안~ 말~ 말~ ~ 물	- 물건 영상 문건 영상 입장 영법가 물건 영법가 물건 영법가 물건 영법가	
	을 다니는 아이들은 아이들이 같이 같이 같이 하는 것이 같이 하는 것이 같이 하는 것이 않아. 않아 아니 아니 않아? 않아. 않아 아니 않아? 않아? 않아? 않아? 않아? 않아? 않아? 이 않아?	이 한 아이들에 아름.	- [289] [29] 2013] 2014 [289] [29] 2013] 2014 [289]	
		<u></u>	<u>For a formation and the second s</u>	
C1 500.0mV/div 50Ω B _W :500M ZIC1 500.0mV -413.7µs-412.7µs	VI 568mV II 413.518µs V2 525.9mV I2 -413.393µs ∆V 42.1mV Δt 125ns ∆V∆I -336.8kV/s 1∆1 8.0MHz	20.0ms/div 500MS/s 2.0ns/pt Stopped Single Seq 1 acqs RL:100.0M Man December 10, 2021 15:16:58	C1 600.0mV/div 500 B BW:500M T1 -3.45ms After C1 f 804.0mV 20.0ms/div 500M Stopped Stopped	AS/s 2.0ns/pt Single Seq A RL:100.0M er 10, 2021 10:55:33

https://www.ieee802.org/3/cg/public/Sept2017/Graber_3cg_15a_0917.pdf

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Cabling Parameters – Measurement example

- Insertion loss measurements on fieldbus cable (Texas Instruments)
- Black is the reference. Cable complies (also for auto-negotiation), until 1000 m (and up to 2000 m in forced mode for "negotiation")
 Siemens 6XV1830-5EH10 Cable



Application Report: Extend Network Reach with IEEE 802.3cg 10BASE-T1L

45 Ethernet PHYs, Texas Instruments

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Cabling Parameters – Measurement example

• Insertion loss measurements on fieldbus cable (Texas Instruments)

Belden 3076F Cable

• Black is the reference. Cable does not comply for these lengths (for auto-negotiation until 260 m OK), and up to 600 m in forced mode "negotiation".



Application Report: Extend Network Reach with IEEE 802.3cg 10BASE-T1L

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Industrial connectors for SPE

- Defined in IEC 63171
- IP20-IP67
- M8, M12, Plugin connectors
- 4-wire connectors with 2 data and 2 power pins exist

Industrial connectors for SPE

	ISO/IEC 63171	CONNECTORS FOR ELECTRICAL AND ELECTRONIC EQUIPMENT					
	IEC 63171-1	IEC 63171-2	IEC 63171-3	IEC 63171-4	IEC 63171-5	IEC 63171-6	
Company	Commscope	PxC, WM, RdM	SIEMON	BKS	PxC, WM, RdM	Harting	
Picture		lucius (B				07 Ø	
Туре	LC-Style	Rectangle	TERA IP	Square-shaped	M8/M12	Rectangle / M8 / Push Pull	
#Pairs	I	1	1/4	1	1/4	Т	
Degree of protection	IP20	IP20	IP20	IP20	IP67	IP20 / IP67	



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Ethernet – APL (Advanced Physical Layer) > ethernet-apl

- Ethernet-APL is more than just Single Pair Ethernet.
- Ethernet-APL is made up of
 - Single Pair Ethernet (IEEE 802.3cg-2019, 10BASE-T1L)
 - 2-WISE: 2-Wire Intrinsically Safe Ethernet (IEC 60079) (compare to FISCO)
 - Type A fieldbus cable (IEC 61158-2, for intrinsic safety).
- The Ethernet-APL cable specification is important because end users can potentially re-use existing installed Type A fieldbus cable.
 - Characteristic impedance 100 Ω .
 - Type A two-wire cable with shielding is polarity independent to reduce installation errors.
 - Up to 10 connections:



- Few tools (screwdriver, wire preparation tools to physical connect) needed.
- Analog Devices showed on the HM 2022 combined TSN and T1L in one device, including cable "ageing and wear" detection.
 Also refer to Lapp (and Helmholz), Igus, Indu-Sol for "ageing and wear" detection.



Refer to lecture "APL - Advanced Physical Layer: SPE for the process industry"

The Goal of Ethernet-APL

"Bring Ethernet to the field"

- 1 Ethernet network for Field and Control level
- ≻ Facilitate IIoT and Industry 4.0
- Allow easy migration from existing brownfield



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What is Ethernet-APL

"Extension to 10BASE-T1L for use in the process industry"

- ➤ 10 Mbit Ethernet (10BASE-T1L)
- >2-Wire cabling, optional re-use of existing Fieldbus infrastructure
 - Reference cable is fieldbus type A cable, IEC 61158-2 (e.g. PROFIBUS PA, Foundation Fieldbus)
- Long distances up to 1000 m
- ≻ Up to 10 inline connectors
- Power + data over a single wire pair
- > Optional intrinsic safety with 2-Wire Intrinsically Safe Ethernet (2-WISE, IEC TS 60079-47)

APL Topology – Device types



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APL Topology – Link Types



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• Source power class 4 is still in progress

Source power class	Maximum voltage, minimum output power	Permitted segment class	Permitted load power classes
А	15 V DC / 0.54 W	S	A
С	15 V DC / 1.1 W	S	А, В, С
3	50 V DC / 57.5 W	Т	3
4 ⁶	50 V DC / 92 W ⁶	Т	3, 4



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Single Pair Ethernet

- SPE provides another physical layer that can be used by network design engineer
- ... But with some distinct advantages!
 - Smaller, lighter, simpler cabling and connectors, simpler field assembly
 - Nothing changes in the OSI Layer 2-7
- Different SPE standards allow for flexible network design
 - High bandwidth
 - Long distance
 - Power over Data Line
 - Ethernet-APL
 - •



Questions?





100BASE-T1 – 3bit/2ternary encoding



Table 96–1—Idle symbol mapping in training

Sd _n [2:0]	TA _n	TB _n
000	-1	0
001	0	1
010	-1	1
011	0	1
100	1	0
101	0	-1
110	1	-1
111	0	-1

Table 96-2-Data symbols when tx mode=SEND N

Sd _n [2:0]	TA _n	TB _n
000	-1	-1
001	-1	0
010	-1	1
011	0	-1
Used for SSD/ESD	0	0
100	0	1
101	1	-1
110	1	0
111	1	1

Table 96-3—Idle symbols when tx_mode=SEND_N

	tx_mode = SEND_N			
	$Sx_n = 0$		$Sx_n = 1$	
Sd _n [2:0]	TA _n	TB _n	TA _n	TB _n
000	-1	0	-1	0
001	0	1	1	1
010	-1	1	-1	1
011	0	1	1	1
100	1	0	1	0
101	0	-1	-1	-1
110	1	-1	1	-1
111	0	-1	-1	-1



Link start-up

- 3 PHY Modes
 - SEND_Z \rightarrow Zeros
 - SEND_I \rightarrow PAM3 Idle signals
 - * SEND_N \rightarrow PAM3 data or idle signals
- Training echo canceler
- Scrambler synchronization



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PoDL Link Establishment

- 1. PSE Detects link
 - Checks for 4 V Zener with 10 mA test current
- 2. PSE asks PD how much power it needs using Serial Communication Classification Protocol (SCCP)
 - SCCP Operates in lowpass band
 - Can be skipped if PSE has prior knowledge of PD (Fast Startup Mode)
- 3. All in order \rightarrow PSE turns on power
- 4. Sleep mode 3.3V with < 1 mA





- SPE affects only the physical layer
 - Just like optical fiber, WiFi...
- Layers 2-7 remain unchanged
- PHY interfaces with data link "MAC" layer using the standardized Media Independent Interface (MII) => also here reuse of (part of) the electronic design capacitief gekoppeld



• https://standards.ieee.org/standard/802_3bt-2018.html



cornet



Working principle

- Power over Ethernet (PoE) \rightarrow Power over 2 wire pairs (802.3af, 802.3at)
- Power over Data Line (PoDL) \rightarrow Power over a single wire pair (802.3bu)
- 2 Types of devices
 - Load: Powered Device PD
 - Source: Power Sourcing Equipment PSE



"A Quick Walk Around the Block with PoDL", D. Dwelly. IEEE P802.3bu Power over Data Lines Tutorial

- November 2015 IEEE 802.3 Plenary

